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**CORPORATE OFFICE**

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**ST&G CORPORATION**

Rm. 911 43, Yangsan-ro  
Yeongdeungpo-gu, Seoul, Korea



**MDSS GmbH**

Schiffgraben 41, 30175 Hannover, Germany



**REF: 1211T-W**

**Tube Clamp Assembly, Ti,  
Waterproof**

Weight: 306 grams  
Weight Limit: 136kg / 300lbs  
Torque recommendation  
Alignment adjustment set screw – 15 Nm



1211T-W

1211T-W IFU REV. D (07-11-23)



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## 1. Application

The 1211T-W, Waterproof Tube Assembly, Ti is to be exclusively used for the prosthetic fitting of lower extremity amputations.

## 2. Description

The Waterproof Tube Assembly, Ti is used to connect any pyramid system component and the 1211T-W 30 mm tube clamp. The tube must be shortened as necessary to fit with patient's measurement. The cut surface must be perpendicular to the axis of the tube. All burrs from inner and outer surface must be removed and polished properly. The tube must be fully inserted and completely in contact with the base of the rim inside the tube clamp. The four specific set screws are used for anchoring the mating pyramid system as well as for making angular adjustment for alignment. Apply recommended 15Nm torque to alignment adjustment screws for connection. Apply loctite to all screws once the alignment is finalized. Maintenance is key in component longevity, may require disassembly for cleaning. Any water exposure requires thorough rinsing with clean water. Salt, chlorinated, or other than clean water can lead to part corrosion, which is not a warranty covered issue.

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## 3. Warranty

Warranty applies only to manufacturing issues, and when the product is used as intended without modification, following all manufacturer's recommendations. Corrosion is not a covered issue. ST&G offers 2 year warranty.

## 4. Declaration of Conformity

ST&G as manufacturer declares that the 1211T-W, Tube Assembly, Ti conforms to the requirements of Council EU 2017/745 (MDR). ST&G products are manufactured and tested for a particular weight and activity impact level. Use by another user for whom it was not originally manufactured may cause injury and voids any written or implied warranty, or liability. The liability shall fall upon those that resale/provide the product to anyone other than the original user delivered to. Not to be resold by private party.

### \*Notice\*

**Loctite and tighten all alignment screws 15Nm, using torque wrench**



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