

Expulsive Valve BK - Instructions

VALVE INSTALLATION - Directly to the socket (Art.no - E050101)



- Fabricate the socket as usual.
- Mark the position of the valve onto the socket.
- Using an 8.5mm (5/16") drill bit, make a hole perpendicular to the socket wall.
- Tap the hole using M10x1.5 tap.
- Ensure the cap and rubber membrane have been removed prior to shortening the nozzle to prevent debris lodging in the airways.
- Measure socket wall thickness at insertion point with a caliper, and shorten the nozzle accordingly using a hacksaw and smooth edges.

IMPORTANT: Do not shorten the nozzle beyond 4 mm (3/16") as it may affect the seal and increase the risk of the valve breaking off. It is recommended that the socket wall thickness at valve insertion point is to be equal or more than 4mm (3/16") in thickness.